

$$F = \underline{ABCD} + \underline{A\bar{B}CD} + \underline{A\bar{B}CD} + A\bar{B}\bar{C}\bar{D} + \bar{A}\underline{\bar{B}CD}$$

$\bar{B}CD$! BCD Even pair

$$F = BCD(\underbrace{A + \bar{A}}_1) + \bar{B}CD(\underbrace{A + \bar{A}}_1) + A\bar{B}\bar{C}\bar{D}$$

$$F = \underline{BCD} + \underline{\bar{B}CD} + A\bar{B}\bar{C}\bar{D}$$

CD Even pair

$$F = CD(\underbrace{B + \bar{B}}_1) + A\bar{B}\bar{C}\bar{D}$$

$$\underline{\underline{F = CD + A\bar{B}\bar{C}\bar{D}}}$$

$$F = \underline{A} \underline{\overline{B}} \underline{\overline{C}} \underline{D} + \underline{A} \underline{B} \underline{C} \underline{\overline{D}} + \underline{A} \underline{B} \underline{\overline{C}} \underline{\overline{D}} + \underline{A} \underline{\overline{B}} \underline{C} \underline{\overline{D}} + \underline{\overline{A}} \underline{B} \underline{C} \underline{\overline{D}}$$

ACD $\neq$ $\overline{A} \overline{C} D$ $\Rightarrow$ $\overline{A} \overline{C} D$ $\Rightarrow$ $\overline{A} \overline{C} D$

$$F = \underline{A} \underline{\overline{C}} \underline{D} (\overline{B} + B) + \underline{A} \underline{C} \underline{D} (B + \overline{B}) + \underline{\overline{A}} \underline{B} \underline{C} \underline{\overline{D}}$$

$$F = \underline{A} \underline{\overline{C}} \underline{D} + \underline{A} \underline{C} \underline{D} + \underline{\overline{A}} \underline{B} \underline{C} \underline{\overline{D}}$$

AD $\Rightarrow$ $\overline{A} \overline{C} D$

$$F = \underline{A} \underline{D} (\overline{C} + C) + \underline{\overline{A}} \underline{B} \underline{C} \underline{\overline{D}}$$

$$F = \underline{A} \underline{D} + \underline{\overline{A}} \underline{B} \underline{C} \underline{\overline{D}}$$

$$F = \bar{A}BC\bar{D} + \bar{A}\bar{B}C\bar{D} + A\bar{B}C\bar{D} + \bar{A}BCD + A\bar{B}CD$$

$\bar{A}\bar{C}\bar{D}$ Even parity

$$F = \bar{A}BC\bar{D} + \bar{A}\bar{C}\bar{D}(\bar{B} + B) + A\bar{B}C\bar{D} + A\bar{B}CD$$

$$F = \bar{A}BC\bar{D} + \bar{A}\bar{C}\bar{D} + A\bar{B}C\bar{D} + A\bar{B}CD$$

$\bar{A}\bar{D}$ Even parity

$$F = \bar{A}\bar{D}(\bar{C} + CB) + A\bar{B}C\bar{D} + A\bar{B}CD$$

$$A + \bar{A}B = A + B$$

1st rule

$$\bar{A} + AB = \bar{A} + B$$

2nd rule

$$\bar{C} + CB = \bar{C} + B$$

3rd rule

$$F = \bar{A}\bar{D}(\bar{C} + B) + \bar{A}\bar{B}C\bar{D} + \bar{A}\bar{B}CD$$

$A\bar{B}$ Even parity

$$F = \bar{A}\bar{D}(\bar{C} + B) + A\bar{B}(C\bar{D} + C\bar{D})$$

XOR 1st rule - 2nd rule

$$F = \bar{A}\bar{D}(\bar{C} + B) + A\bar{B}(C \oplus D)$$